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(71) Applicant (for all designated States except US): **PAUL WURTH S.A.** [LU/LU]; 32, rue d'Alsace, L-1122 Luxembourg (LU).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **SCHMELER,**

Robert [LU/LU]; 15, rue Verte, L-3592 DUDELANGE (LU). **MOUSEL, Nicolas** [LU/LU]; 8, rue des Aubépines, L-3410 Dudelange (LU). **THILLEN, Guy** [LU/LU]; 136 route de Gilsdorf, L-9234 DIEKIRCH (LU).

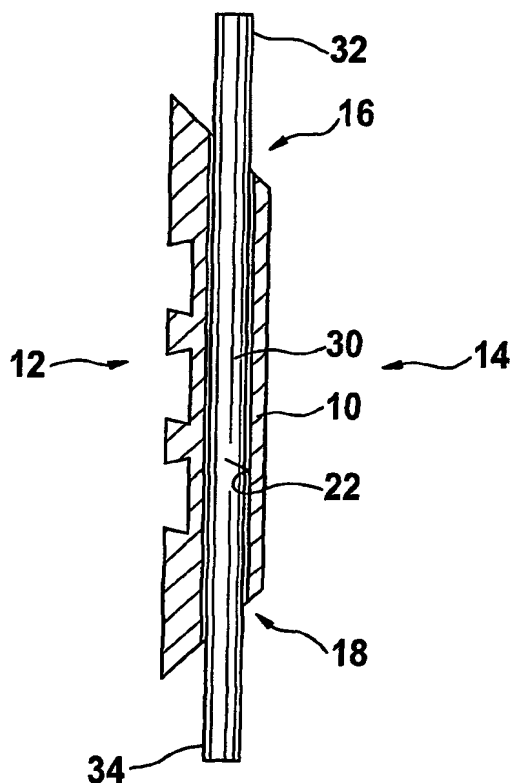
(74) Agents: **SCHMITT, Armand et al.**; Office Ernest T. Freylinger S.A., B.P. 48, L-8001 Strassen (LU).

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(54) Title: METHOD OF MANUFACTURING A COOLING PLATE AND A COOLING PLATE MANUFACTURED WITH THIS METHOD



(57) Abstract: A method of manufacturing a cooling plate comprises following steps: providing a metallic plate body (10) with a front face (12), a rear face (14) and at least one channel (22) extending through the metallic plate body beneath the front face; inserting with radial clearance a metallic tube (30) into the channel (22) so that both tube ends (32, 34) protrude out of the channel (22); and achieving a press fit of the tube (30) within the channel (22) by shrinking the section of the channel (22) by means of a metal-forming process applied to the plate body (10).



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